

Application Instructions

Iron - on

Instructions

How to apply our iron-on Badges

1. Switch OFF the steam setting.
2. Do not use an ironing board – a heat resistant hard surface should be used such as a table or counter top.
3. Set the iron on the hottest setting. Allow time for the iron to get hot.
4. Place a thin cotton cloth, such as a hankie or tea towel, onto the hard surface. Place the garment on the cloth.
5. Damp the area where the badge will be placed with a damp sponge or very fine mist of water. It must not be wet.
6. Place the iron on badge in the required position on the garment with the glue side facing the garment.
7. Cover the badge with another thin cotton cloth (hankie or tea towel).
8. When the iron is hot, place it on the cloth, above the patch, and press as firmly as possible for about 45 seconds. (You may need slightly longer for heavier fabrics such as denim). This melts the glue backing on the badge and attaches it to the garment.
9. For large badges, the iron may need to be lifted and applied to any unheated sections. Do not slide the iron around on top of the badge.
10. Let the badge and garment cool, then turn it over/inside out so that you can then heat the garment behind the badge.
11. Repeat the process on the rear of the garment/badge.
12. Allow the badge and garment to cool completely before handling.

NOTE:

Wash the garment at low temperature. In the unlikely event that a badge loosens or comes away from the garment, it can be re-attached by repeating the above process.

Warning

Children should not try to iron on the badges on their own. Irons are dangerous and should only be used by an adult or under supervision.

Heat Press

The optimum procedure is

- > Temp 165 - 170
- > Pressure medium (nb paper should not be able to be pulled out from between the press)
- > 15 seconds
- > Cool
- > Then 5 seconds (some use a spongy mat) use non-stick paper.
- > Timings and heat may vary dependant upon make and age of press.